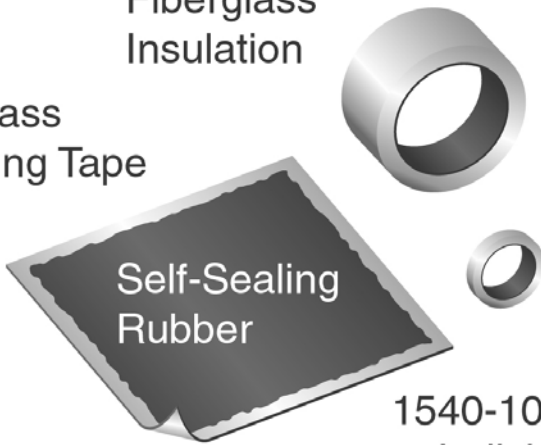


UNITHERM™ Seal Patch

Seal Patch

Fiberglass
Insulation

Fiberglass
Insulating Tape



1540-10000
Individual
Self-Sealing Patch

Seal Patch Rolls

Fiberglass
Insulation



1540-20000
Self-Sealing Patch

Fiberglass
Insulating Tape

The Unitherm self-sealing patch is designed for use with Unitherm steam traced and pre-insulated tube bundles. Each kit comes complete with fibrous glass thermal insulation and high temperature fiberglass insulating tape that allows for insulating the complete system right up to the final fittings or housing. The patch is made of a self-sealing rubber compound, which will provide a weather-tight seal around the trace bundle ends and will insulate and protect exposed tube ends.

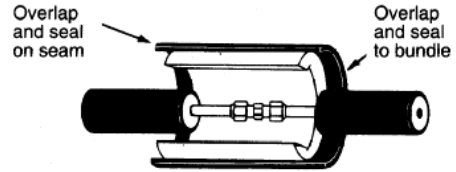
ORDERING INFORMATION

8" X 8" SELF-SEALING PATCH
P/N 1540-10000

ORDERING INFORMATION

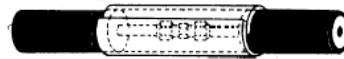
8" X 8' SELF-SEALING ROLL
P/N 1540-20000

Installation Instructions

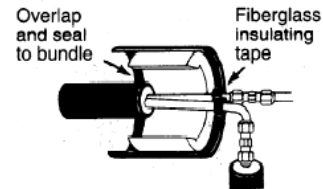


Splice Connection:

1. Wrap insulation around exposed tubing and fittings and hold it in place with fiberglass tape.
2. Cut patch material to extend 1" beyond each side of exposed uninsulated area.
3. Remove protective backing from rubberized side of patch.

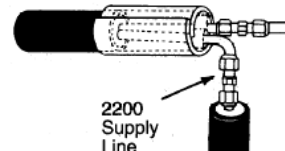


4. Bend around joint.
5. Overlap and press together.



End Seal Connection:

1. Wrap insulation around tubing and fittings. Where patch material will end, provide 4 to 6 layers of fiberglass tape between tube and patch.
2. Cut patch material to desired length allowing material to extend 1" over the bundle end.
3. Remove protective backing from rubberized side of the patch.



4. Bend around tube and bundle.
5. Overlap and press together.